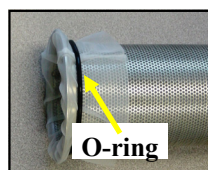
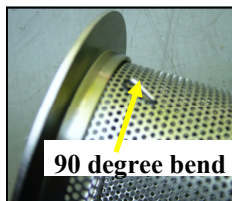
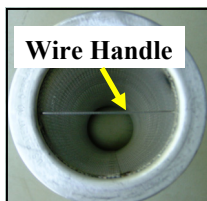




## STF-104TN 100 micron Thermal Nylon Filter Sock

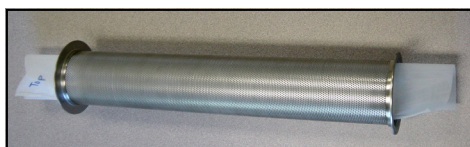
## Installation Instructions



### Before Sock Installation:

If you have a stainless steel filter screen with a wire handle installed in it, straighten out the 90 degree bend in the wire on one side and pull it out from the other side. If you already have a sock installed, remove the o-rings from each end of the screen and remove the sock.

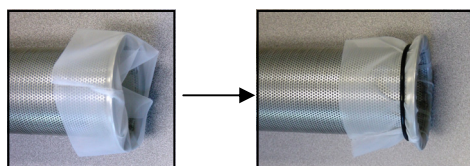
### Step 1 Insert sock into the filter screen so that equal lengths stick out of both ends.



#### Tips:

Fold the sock in half (the long way) before inserting into the screen.

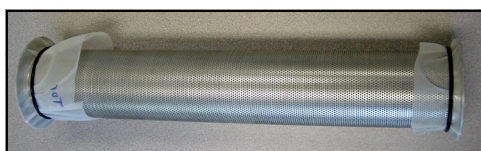
### Step 2 Wrap sock material around top of filter screen and secure with o-ring.



#### Tips:

The o-ring will secure the sock in place during use and will allow for the sock to be pulled tight during installation.

### Step 3 Wrap sock material around bottom of filter screen and secure with o-ring.



#### Tips:

The sock material should be pulled tight, although there will still be some wrinkling even when it is tight.

### Step 4 Look through end of filter screen and confirm that sock is not twisted.



#### Tips:

If sock is twisted, grab the sock over one of the flanges and twist until sock is straight.

### Step 5 Dispose of the old filter sock in accordance with state and local regulations.

#### Important Notes:

- Socks filter out much finer solids than the filter screen and will most likely require more frequent service depending upon the application.
- If choosing to reuse the sock, make sure that there is no visible damage to the sock.